Our Mission and Vision

At ECS Corporation, we're passionate about providing exceptional products and services to the vertical transportation industry. We adhere to strict quality guidelines and understand your just-in-time needs. Our goal is to constantly strive to exceed expectations and become your first choice for parts and services.

We are driven by safety for our employees, customers and the riding public. We continually improve our processes to meet your needs in a safe and ethical way.

4 The New ECS
5 Treadmaster

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50 Miscellaneous
Please photocopy this form after completion & fax to 708.338.9781 
or to order by phone, call 800.621.0759 or 708.338.9700

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**FOB:** Broadview, IL

**Terms:** Net 30 Days for Established Accounts

**Ship VIA:** Surface _____ or Air _____ (Please Choose One)

**Materials needed by:** _____________________________

**Need more info? Find the entire catalog online**

EscalatorParts.com

800.621.0759 | EscalatorParts.com | PURCHASE ORDER 3
Manufacturing and distributing quality parts
One of the most visible areas in a building is the passenger escalator. To keep the escalator steps looking clean you need the ECS Treadmaster.

The Treadmaster automatically cleans and polishes the escalator’s step tread in one operation.

Simply roll the Treadmaster in position; release the handle, lower the head assembly, secure the restraining arms, turn the unit on and then walk away.

As the escalator steps cycle through, the Treadmasters’ powerful motor vacuums all the dirt, dust and grit out of the tread recesses. While it is cleaning, the Treadmasters’ polishing pad is at work bringing back the original aluminum lustre to the tread.

The Treadmaster can clean and polish 24", 32", and 40" wide steps in about four hours. Future cleanings can take two hours or less depending upon how frequently the Treadmaster is used.

**Features:**
- Durable, rotomolded, polyethylene construction.
- Non-marking rubber wheels
- Replaceable polishing pads
- Crevise tool for hard to reach areas
- Available in 3 different tread widths: the 24", 32" and 40" cleaning heads will accommodate all escalator models.

**Specifications**
- Vacuum Motors - (2) 1 3/8 HP motors
- Power Draw - 13.8 amps
- Shipping Dimensions, Size, Weight
  - 24" head: 12" x 11.5" x 44" 58 lbs.
  - 32" head: 12" x 11.5" x 44" 69 lbs.
  - 40" head: 12" x 11.5" x 44" 80 lbs.
What Makes ECS Rollers So Special?

We're committed to supplying you with the best rollers available. We source our rollers from industry-proven partners and stand by their quality. For rollers we produce in our facility, we control all phases of production, purchase the best polyurethane chemicals and use only the highest quality bonding agents. After carefully machining the tire, we finish the assembly by inserting quality made, dependable bearings. All at a competitive price!
COMBSEGMENTS: R, RB, RB-C, J, 506, 510

R, RB, RB-C
Yellow Plastic

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Most common sizes shown. Other sizes available on request.

J
Aluminum Die Cast
Yellow Finish

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506, 510
Aluminum Die Cast
Yellow Finish

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*Used with steps having demarcation inserts on tread.

ECS #288
Screws Phillips Head
100 Per Package

ECS #288A
Screws Allen Head
100 Per Package

ECS #732
Sealant To Prevent
Screws From Seizing
(Sold in Sets Of 3)
### COMBSEGMENTS: R, RB, RB-C, J, 506, 510

#### R, RB, RB-C
Black Plastic

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Most common sizes shown. Other sizes available on request.

#### J
Polished Surface, Black Recesses

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#### 506, 510
Aluminum Die Cast

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*Used with steps having demarcation inserts on tread.

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**ECS #210**
Screw Grab
Used With Slotted, Phillips, Allen, Square, Or Torx.
Stops Tools From Slipping Off
Deformed Fasteners.

**ECS O-128-959**
Screws For O-GO453D Series
50 Per Package

**ECS O-GO2215T6**
Guide, Nylon

---

800.621.0759 | EscalatorParts.com | OTIS 9
**Step Assembly**

**ECS O-6291P1**
Step, 24" Wide
Black, Smooth Riser
Treads Are Bolted To Frame On Underside

1. **ECS O-455R2**
   Treads, Right Or Left, Non-Removable
   Under Side Has Tapped
   Holes For Bolts
   16" x 12"

2. **ECS O-290BP4**
   Roller, Step
   3" O.D. x 1/4" Wide

3. **ECS O-A59AV1**
   Bolt For O-290BP4 Roller
   3 1/4" Long x 13/16" Head

4. **ECS #176**
   Nut For O-A59AV1 Bolt

5. **ECS O-127VB56**
   Washer

6. **ECS O-A492AB1**
   Yoke, Wide Boss

7. **ECS O-77EK2**
   Pin, 2 1/8" Long

8. **ECS O-90LB5**
   Spring

**Wide Boss**
Yoke and roller assembly for these steps:

**ECS O-A492AB1**

**ECS O-A59AV1**
Bolt For O-290BP4 Roller
3 1/4" Long x 13/16" Head

**ECS O-290BP4**

Note: Other Versions Of These Steps May Have Had Different Step Rollers,
Bolts, And Yokes. Refer To Items Illustrated Above.
Narrow Boss
Yoke and roller assembly for these steps:

Step Assembly
ECS O-A6291E1
Step, 40" Wide
Black, Smooth Riser
Treads Are Bolted To Frame On Underside

1. ECS O-455R2
   Treads, Right Or Left, Non-Removable
   Underside Has Tapped Holes For Bolts
   16" x 12"

2. ECS O-455Z1
   Treads Center, Non-Removable
   Underside Has Tapped Holes For Bolts
   16" x 16"

3. ECS O-290BP4
   Roller, Step
   3" O.D. x ¾" Wide

4. ECS O-A59AV1
   Bolt For O-290BP4 Roller
   3 ¼" Long x 13½" Head

5. ECS #176
   Nut For O-A59AV1 Bolt

6. ECS O-127VB56
   Washer

7. ECS O-A492AB1
   Yoke, Wide Boss

8. ECS O-77EK2
   Pin, 2 ½" Long

9. ECS O-90LB5
   Spring

Note: Other Versions Of These Steps May Have Had Different Step Rollers, Bolts, And Yokes. Refer To Items Illustrated Above.

Please Call Toll-Free
1-800-621-0759
**Wide Boss**
Yoke and roller assembly for these steps:

- ECS O-A492BA1
- ECS O-59AV1 Bolt For O-290BP4 Roller 3/4" Long x 13/16" Head
- ECS #176

**Narrow Boss**
Yoke and roller assembly for these steps:

- ECS O-492BA1
- ECS O-59AV1 2 15/16" Long, 15/16" Hex Head
- ECS O-290AJ2

Note: Other Versions Of These Steps May Have Had Different Step Rollers, Bolts, and Yokes. Refer To Items Illustrated Below.
1 PIECE DIE CAST - STEPS

Step Assembly

**ECS O-GO6291P3**
Step, 24" Wide, Black Finish Removable Bolt

1. **ECS O-290BP4**
Roller, Step
3" O.D. x ¾" Wide

2. **ECS O-A59AV1**
Bolt For O-290BP4 Roller
3¼" Long x 1½" Head

3. **ECS O-77EK2**
Pin

4. **ECS O-90LB5**
Spring

5. **ECS O-127VB56**
Washer

Step Assembly

**ECS O-GO6291P1**
Step, 40" Wide, Black Finish Removable Bolt

1. **ECS O-290BP4**
Roller, Step
3" O.D. x ¾" Wide

2. **ECS O-A59AV1**
Bolt For O-290BP4 Roller
3¼" Long x 1½" Head

3. **ECS O-77EK2**
Pin

4. **ECS O-90LB5**
Spring

5. **ECS O-127VB56**
Washer

Please Call Toll-Free
1-800-621-0759
R, RB, RB-C, AND J STEP CHAIN, INDOOR

32" Wide Escalators

ECS O-GX6283E500M
Step Chain For 32" Escalators
(Step Measures 24" wide)
(1) 10 Axle Section

ECS O-GX6283E505M
Step Chain For 32" Escalators
(Step Measures 24" wide)
(1) 2 Axle Section

ECS O-GX6283F500M
Step Chain For 32" Escalators
(Step Measures 24" wide)
(1) 1 Axle Section

48" Wide Escalators

ECS O-GX6283E504M
Step Chain For 48" Escalators
(Step Measures 40" wide)
(1) 10 Axle Section

ECS O-GX6283E506M
Step Chain For 48" Escalators
(Step Measures 40" wide)
(1) 2 Axle Section

ECS O-GX6283F502M
Step Chain For 48" Escalators
(Step Measures 40" wide)
(1) 1 Axle Section

See page 15 for a larger view of these parts

Please Call Toll-Free
1-800-621-0759
STEP CHAIN R, RB, RB-C, J

1. ECS O-290AJ2
   Roller, Chain
1A. ECS O-290BR2
   Roller, Chain

2. ECS O-210AL1
   Bushing, Sleeve
   Sintered Iron
   3¼" Long

3. ECS O-502G1
   Axle, Chain
   23⅞" Long

3A. ECS O-502G2
   Axle, Chain
   43¾" Long

4. ECS O-430AZ1
   Link, Outer
   6⅞" Long

5. ECS O-430AZ2
   Link, Inner
   7⅞" Long

6. ECS O-255BV1
   Shim

See page 14 for a view of where these parts are used

ECS #309
Tool, Link Pusher

ECS #5918
Oil Sorbent Sheets
17" x 19"
1 Case (100 Sheets)
A Step Above

We ensure that each step chain and its components are made to the original manufacturer's specifications.

To do this, we implemented an aggressive quality improvement program and ensure our strategic partnerships adhere to stringent guidelines.

If the step chain you need is not shown, or if you have special requirements, please call. We would be happy to assist you in determining the best chain for your applications.
ECS CORPORATION

STEP CHAIN

ECS O-290F1Y
Roller, Chain
5½” O.D. x 1½” Face
1½” I.D.

ECS O-A6283A1
Step Chain, Left Hand
4” Pitch

ECS O-A6283A2
Step Chain, Right Hand
4” Pitch

ECS O-210G1
Sleeve, Brass
4½” Long

ECS O-465P2
Sleeve With Slot
Pinned to Left Side

ECS O-465P1
Sleeve Without Slot
Pinned to Right Side

HEAVY DUTY STEP CHAIN
(510, HD)

Note:
The step and moving walkway chain shown here is specially manufactured to each particular job’s specifications. Please consult with our sales department to correctly identify the chain required.

HEAVY DUTY MOVING WALKWAY (606)
ECS single and multiple strand drive chain conforms to all the requirements of ANSI. Our chain may be used interchangeably with those of other manufacturers who conform to ANSI standards.

- **ECS O-332AW1**
  - Handrail Drive Chain #60-1
  - 3/4" Pitch

- **ECS O-332AW9**
  - Main Drive Chain #60-4
  - 3/4" Pitch
  - (Not Shown)

- **ECS O-332AW8**
  - Main Drive Chain #60-5
  - 3/4" Pitch
  - (Not Shown)

- **ECS O-332AW12**
  - Handrail Drive Chain #80-1
  - 1" Pitch
  - (Not Shown)

- **ECS O-332AW13**
  - Handrail Drive Chain #80-1
  - 1" Pitch
  - (Not Shown)

- **ECS O-332AW10**
  - Main Drive Chain #100-1
  - 1 1/4" Pitch
  - (Not Shown)

- **ECS O-332AW11**
  - Main Drive Chain #100-2
  - 1 1/4" Pitch
  - (Not Shown)

- **ECS O-332AW23**
  - Main Drive Chain #100-1
  - 1 1/4" Pitch

- **ECS O-332AW24**
  - Main Drive Chain #100-2
  - 1 1/4" Pitch
  - (Not Shown)

---

**ECS #303**
Chain Puller For O-332AW #40 to #80 Chain

**ECS #304**
Chain Puller For O-332AW #80 to #240 Chain

**ECS O-G0332P13**
Chain, Handrail Drive
506, 15'
1. ECS O-195CB
Sprocket, Handrail Drive Chain
68 Teeth, 3/4" Pitch
16\(\frac{3}{16}\)" O.D., 8\(\frac{3}{4}\)" I.D.

2. ECS O-195BZ
Sprocket, Idler, 24 Teeth
For Handrail Drive Chain #60
(ECS O-332AW1)
Order Bearings ECS O-207Z18 Separately

3. ECS O-195FW
Sprocket, Idler, 24 Teeth
For Handrail Drive Chain #80
(ECS O-332AW12)
Order Bearings ECS O-207Z18 Separately

1. ECS O-207Z18
Bearing
2\(\frac{3}{8}\)" O.D., 1\(\frac{1}{8}\)" I.D.

2. ECS O-207Z19
Bearing
2\(\frac{3}{8}\)" O.D., 1\(\frac{1}{8}\)" I.D.

ECS O-265AW1
Sheave, Handrail Drive
3\(\frac{1}{8}\)" O.D., 1\(\frac{3}{8}\)" Wide Tire
Assembled With (2) O-207Z19 Bearings

ECS O-G02215AE20
Sheave, Handrail Drive, 506
Nylon With Bearings And Spacer
19 Teeth
Used With O-G0717A1

ECS O-G02215AB37
Sheave, For Tension Device, 506
Nylon With Bearings
7\(\frac{3}{8}\)" O.D. x 1\(\frac{3}{8}\)" Wide
Used With O-G0717A1

ECS O-G0717A1
Belt, Handrail Pressure, 506
1\(\frac{1}{4}\)" Wide, 98\(\frac{1}{2}\)" Circumference
7 Ribs, Kevlar Reinforced

ECS O-V717AA2
Belt, Poly V, J Escalera
2\(\frac{1}{4}\)" Wide, 133" Circumference
6 Ribs

ECS O-V717AAA1
Belt, Poly V, J Escalera
2\(\frac{1}{4}\)" Wide, 149" Circumference
6 Ribs
**Handrail Tension Bows, Guides**

**Tension Bows**

- **ECS O-GO9703AD:** Roller Bow
- **ECS O-GO2215AB7:** Roller, 3" x 2 3/16"
- **ECS O-GO9703AF:** Roller, Bow Tension
- **ECS O-GO2215AB10:** Roller, 3" x 1 3/8"
- **ECS O-GO9703AJ:** Roller, Bow
- **ECS O-GO2215AB10:** Roller, 3" x 1 3/8"
- **ECS O-GO9703BB:** Roller, Bow

**Handrail Guides**

- **ECS O-385JF1:** Guide, Upper Curve R, RB 5' 2 3/8" Long
- **ECS O-385JM1:** Guide Incline R, RB 10' 2" Long
- **ECS O-385JG1:** Guide, Lower Curve R, RB 7' 1" Long

Please Call Toll-Free 1-800-621-0759
Handrail Guard

ECS O-A6337P1
Handrail Guard Kit, As Shown

ECS O-HR1CG
Handrail, Black Indoor, Cotton Glider Ply
Usually Supplied Endless
Used On R, RB, RB-C, J And 506

ECS O-HR1PG
Handrail, Black Outdoor, Poly Glider Ply
Usually Supplied Endless
Used On R, RB, RB-C, J And 506

Handrails

ECS O-HR2CG
Handrail, Black Indoor, Cotton Glider Ply
Usually Supplied Endless
Used On 506SL

ECS O-HR2PG
Handrail, Black Outdoor, Poly Glider Ply
Usually Supplied Endless
Used On 506SL

Cleaner And Polish

ECS #306
Cleaner, Handrail 1 Quart Container

ECS #307
Polish, Handrail 1 Quart Container

800.621.0759 | EscalatorParts.com | OTIS 21
COMBSEGMENTS: N, MODULAR

Aluminum Die Cast

<table>
<thead>
<tr>
<th>Key</th>
<th>ECS Number</th>
<th>Dimensions</th>
<th>Number Of Teeth</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>W-626D315H06</td>
<td>5(\frac{3}{4})&quot; x 1(\frac{1}{8})&quot; x 1&quot;</td>
<td>16</td>
</tr>
<tr>
<td>B</td>
<td>W-626D315H03</td>
<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1&quot;</td>
<td>16</td>
</tr>
<tr>
<td>C</td>
<td>W-626D315H05</td>
<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1&quot;</td>
<td>15</td>
</tr>
<tr>
<td>D</td>
<td>W-626D315H02</td>
<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1(\frac{1}{16})&quot;</td>
<td>16</td>
</tr>
<tr>
<td>E</td>
<td>W-626D315H04</td>
<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1(\frac{1}{16})&quot;</td>
<td>16</td>
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Each Landing On A 32"N & Modular Needs:
(1) H03, (2) H06, (1) H02
Each Landing On A 48"N & Modular Needs:
(1) H05, (5) H06, (1) H04

Aluminum Die Cast Yellow Finish

<table>
<thead>
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<th>Key</th>
<th>ECS Number</th>
<th>Dimensions</th>
<th>Number Of Teeth</th>
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<tbody>
<tr>
<td>A</td>
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<tr>
<td>C</td>
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<tr>
<td>D</td>
<td>W-626D315H02YA</td>
<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1(\frac{1}{16})&quot;</td>
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<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1(\frac{1}{16})&quot;</td>
<td>16</td>
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</table>

Each Landing On A 32"N & Modular Needs:
(1) H03YA, (2) H06YA, (1) H02YA
Each Landing On A 48"N & Modular Needs:
(1) H05YA, (5) H06YA, (1) H04YA

Injected Molded Plastic Yellow

<table>
<thead>
<tr>
<th>Key</th>
<th>ECS Number</th>
<th>Dimensions</th>
<th>Number Of Teeth</th>
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<td>W-626D315H06Y</td>
<td>5(\frac{3}{4})&quot; x 1(\frac{1}{8})&quot; x 1&quot;</td>
<td>16</td>
</tr>
<tr>
<td>B</td>
<td>W-626D315H03Y</td>
<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1&quot;</td>
<td>16</td>
</tr>
<tr>
<td>C</td>
<td>W-626D315H05Y</td>
<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1&quot;</td>
<td>15</td>
</tr>
<tr>
<td>D</td>
<td>W-626D315H02Y</td>
<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1(\frac{1}{16})&quot;</td>
<td>16</td>
</tr>
<tr>
<td>E</td>
<td>W-626D315H04Y</td>
<td>6(\frac{1}{4})&quot; x 1(\frac{1}{8})&quot; x 1(\frac{1}{16})&quot;</td>
<td>16</td>
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</tbody>
</table>

Each Landing On A 32"N & Modular Needs:
(1) H03Y, (2) H06Y, (1) H02Y
Each Landing On A 48"N & Modular Needs:
(1) H05Y, (5) H06Y, (1) H04Y

ECS #288
Screws For Combs
Phillips Head
100 Pcs./Bag

ECS #288A
Screws For Combs
Allen Head
100 Pcs./Bag
COMBS: NT

**Aluminum Die Cast**

### Dimensions

<table>
<thead>
<tr>
<th>Key</th>
<th>ECS Number</th>
<th>d</th>
<th>x</th>
<th>y</th>
<th>Number Of Teeth</th>
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<tbody>
<tr>
<td>A</td>
<td>W-626D315H06</td>
<td>5 ¾”</td>
<td>1 ¼”</td>
<td>1”</td>
<td>16</td>
</tr>
<tr>
<td>B</td>
<td>W-626D184H01</td>
<td>5 ½”</td>
<td>1 ⅛”</td>
<td>1 ⅛”</td>
<td>16</td>
</tr>
<tr>
<td>C</td>
<td>W-626D184H03</td>
<td>5 ½”</td>
<td>1 ⅛”</td>
<td>3 ¼”</td>
<td>15</td>
</tr>
<tr>
<td>D</td>
<td>W-626D184H02</td>
<td>5 ⅞”</td>
<td>1 ⅛”</td>
<td>1”</td>
<td>16</td>
</tr>
<tr>
<td>E</td>
<td>W-626D184H04</td>
<td>5 ½”</td>
<td>7 ⅛”</td>
<td>1 ⅛”</td>
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</table>

Each Landing On A 32” NT Needs:
(1) H01, (2) H06, (1) H02
Each Landing On A 48” NT Needs:
(1) H03, (5) H06, (1) H04

### Aluminum Die Cast Yellow Finish

### Injected Molded Plastic Yellow

### Please Call Toll-Free
1-800-621-0759
**Steps: N, NT Black Demarcations**

**Demarcation Inserts**
- **ECS W-321C596H04**
  - Demarcation Insert, Black. 5” Long, 16½ Teeth.
  - 1 Needed for 32” Step; 1 Needed for 48” Step.
- **ECS W-321C596H05**
  - Demarcation Insert, Black. 5½” Long, 16 Teeth.
  - 1 Needed for 32” Step; 2 Needed for 48” Step.
- **ECS W-321C596H06**
  - Demarcation Insert, Black. 5½” Long, 15 Teeth.
  - 1 Needed for 32” Step; 3 Needed for 48” Step.
- **ECS W-321C596H03**
  - Demarcation Insert, Black. 6” Long, 16½ Teeth.
  - 1 Needed for 32” Step; 1 Needed for 48” Step.

**Tread Board Complete**
- **ECS W-321C679G17** (Not Shown)
  - Tread Board Complete With Black Demarcations For 32” N, NT.
- **ECS W-323C501G13** (Shown)
  - Tread Board Complete With Black Demarcations For 48” N, NT.

---

1. **ECS W-215B768H01**
   - End Plate, L.H.
   - 2⅞” x 1¾”
   - 2 Screw Holes

2. **ECS W-215B768H02**
   - End Plate, R.H.
   - 2⅞” x 1¾”
   - 2 Screw Holes

3. **ECS W-322C606G06**
   - Bracket L.H.
   - Includes Shaft, Roller, And Cap

4. **ECS W-322C606G05**
   - Bracket R.H.
   - Includes Shaft, Roller, And Cap

5. **ECS W-216B509G04**
   - Step Roller
   - 4” O.D. x ½” Tire Face
   - 1 Bearing

6. **ECS #178**
   - Snap Ring To Hold Step Roller On Shaft
   - (30 Pcs. Per Pkg.)

7. **ECS W-X52S1H29**
   - Screw For End Plates.

8. **ECS W-X6S1H11**
   - Washer, Brass
   - For Step Roller.
   - (30 Pcs. Per Pkg.)

---

**Please Call Toll-Free**
1-800-621-0759

---

**Step Assembly**
- **ECS W-534F904G37** (Not Shown)
  - Step Assembly For 32” N, NT With Black Demarcations.
- **ECS W-627D258G17** (Shown)
  - Step Assembly For 48” N, NT With Black Demarcations.

---

**O Rings For Demarcations**
- **ECS W-144A541H01**
  - (50 Pcs. Per Pkg.)

**Screws For Demarcations**
- **ECS W-144A542H03**
  - (50 Pcs. Per Pkg.)
**Demarcation Inserts**

ECS W-321C596H12
Demarcation Insert, Yellow; 6' Long, 16½ Teeth; 1 Needed For 32" Step; 1 Needed For 48" Step

ECS W-321C596H13
Demarcation Insert, Yellow; 5¾' Long, 16 Teeth; 1 Needed For 32" Step; 2 Needed For 48" Step

ECS W-321C596H14
Demarcation Insert, Yellow; 5½' Long, 15 Teeth; 1 Needed For 32" Step; 3 Needed For 48" Step

ECS W-321C596H11
Demarcation Insert, Yellow; 6' Long, 16½ Teeth; 1 Needed For 32" Step; 1 Needed For 48" Step

**Tread Board Complete**

ECS W-321C679G18
Tread Board Complete With Yellow Demarcations For 32" N, NT (Not Shown)

ECS W-323C501G14
Tread Board Complete With Yellow Demarcations For 48" N, NT (Shown)

---

1. ECS W-215B768H01
   End Plate, L.H.
   2½” x 1½”
   2 Screw Holes

2. ECS W-215B768H02
   End Plate, R.H.
   2½” x 1½”
   2 Screw Holes

3. ECS W-322C606G06
   Bracket L.H.
   Includes Shaft, Roller, And Cap

4. ECS W-322C606G05
   Bracket R.H.
   Includes Shaft, Roller, And Cap

5. ECS W-216B509G04
   Step Roller
   4” O.D. x ¾” Tire Face
   1 Bearing

6. ECS #178
   Snap Ring To Hold
   Step Roller On Shaft
   (30 Pcs. Per Pkg.)

7. ECS W-X52S1H29
   Screw For End Plates

8. ECS W-X6FS1H11
   Washer, Brass
   For Step Roller
   (30 Pcs. Per Pkg.)

**Step Assembly**

ECS W-534F904G39
Step Assembly For 32" N, NT
With Yellow Demarcations (Not Shown)

ECS W-627D258G19
Step Assembly For 48" N, NT
With Yellow Demarcations (Shown)

---

Please Call Toll-Free
1-800-621-0759

---

**ECS #316**
Tool To Insert/Remove ECS #178.

**ECS #732**
Sealant To Prevent Screws From Seizing (Sold In Sets Of 3)

---

WESTINGHOUSE
**STEPS: MODULAR BLACK DEMARCATIONS**

### Demarcation Inserts

- **ECS W-321C596H04**
  - Demarcation Insert, Black. 6" Long, 16½ Teeth.
  - 1 Needed For 32" Step; 1 Needed For 48" Step.

- **ECS W-321C596H05**
  - Demarcation Insert, Black. 5¾" Long, 16 Teeth.
  - 1 Needed For 32" Step; 2 Needed For 48" Step.

- **ECS W-321C596H06**
  - Demarcation Insert, Black. 5¾" Long, 15 Teeth.
  - 1 Needed For 32" Step; 3 Needed For 48" Step.

- **ECS W-321C596H03**
  - Demarcation Insert, Black. 6" Long, 16½ Teeth.
  - 1 Needed For 32" Step; 1 Needed For 48" Step.

### Tread Board Complete

- **ECS W-321C679G16 (Not Shown)**
  - Tread Board Complete With Black Demarcations For 32" Modular B

- **ECS W-323C501G12 (Shown)**
  - Tread Board Complete With Black Demarcations For 48" Modular B

---

1. **ECS W-215B768H01**
   - End Plate, L.H. 2¼" x 1¼"
   - 2 Screw Holes

2. **ECS W-215B768H02**
   - End Plate, R.H. 2¼" x 1¼"
   - 2 Screw Holes

3. **ECS W-196C116G08**
   - Bracket L.H. Includes Shaft, Roller, And Cap

4. **ECS W-196C116G07**
   - Bracket R.H. Includes Shaft, Roller, And Cap

5. **ECS W-6918785G07**
   - Step Roller
   - 3" O.D. x ½" Wide
   - Tapered Tire, 1 Bearing

6. **ECS W-X6ZAS1H09**
   - Snap Ring To Hold Step Roller On Shaft
   - (30 Pcs. Per Pkg.)

7. **ECS W-X5Z51H29**
   - Screw For End Plates

8. **ECS W-X6FS11H11**
   - Washer, Brass
   - For Step Roller
   - (30 Pcs. Per Pkg.)

   - **ECS W-X5BQS1H02 (Not Shown)**
     - Screw For Tread Board
     - (50 Pcs. Per Pkg.)

**Step Assembly**

- **ECS W-5191D43G10 (Not Shown)**
  - Step Assembly For 32" Modular B With Black Demarcations.

- **ECS W-5191D42G10 (Shown)**
  - Step Assembly For 48" Modular B With Black Demarcations.

---

**Please Call Toll-Free**

1-800-621-0759

---

**WESTINGHOUSE**

**ECS W-144A541H01**
- O Rings For Demarcations.
- (50 Pcs. Per Pkg.)

**ECS W-144A542H03**
- Screws For Demarcations.
- (50 Pcs. Per Pkg.)
**Demarcation Inserts**

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<tr>
<th>ECS</th>
<th>W-321C596H12</th>
<th>Demarcation Insert, Yellow; 6&quot; Long, 16½ Teeth; 1 Needed For 32&quot; Step; 1 Needed For 48&quot; Step</th>
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<tbody>
<tr>
<td>ECS</td>
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<td>Demarcation Insert, Yellow; 5¾&quot; Long, 16 Teeth; 1 Needed For 32&quot; Step; 2 Needed For 48&quot; Step</td>
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<td>ECS</td>
<td>W-321C596H14</td>
<td>Demarcation Insert, Yellow; 5¾&quot; Long, 15 Teeth; 1 Needed For 32&quot; Step; 3 Needed For 48&quot; Step</td>
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<tr>
<td>ECS</td>
<td>W-321C596H11</td>
<td>Demarcation Insert, Yellow; 6&quot; Long, 16½ Teeth; 1 Needed For 32&quot; Step; 1 Needed For 48&quot; Step</td>
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**Tread Board Complete**

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<th>ECS</th>
<th>W-321C679G15</th>
<th>Tread Board Complete With Yellow Demarcations For 32&quot; Modular B (Not Shown)</th>
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<tbody>
<tr>
<td>ECS</td>
<td>W-323C501G11</td>
<td>Tread Board Complete With Yellow Demarcations For 48&quot; Modular B (Shown)</td>
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</tbody>
</table>

1. **ECS W-215B768H01**
   - End Plate, L.H. 2¾" x 1¼" x 1¼"
   - 2 Screw Holes

2. **ECS W-215B768H02**
   - End Plate, R.H. 2¾" x 1¼" x 1¼"
   - 2 Screw Holes

3. **ECS W-196C116G08**
   - Bracket L.H. Includes Shaft, Roller, And Cap

4. **ECS W-196C116G07**
   - Bracket R.H. Includes Shaft, Roller, And Cap

5. **ECS W-691B785G07**
   - Step Roller
   - 3" O.D. x ¾" Wide
   - Tapered Tire, 1 Bearing

6. **ECS W-X6ZAS1H09**
   - Snap Ring To Hold Step Roller On Shaft
   - (30 Pcs. Per Pkg.)

7. **ECS W-X5ZS1H29**
   - Screw For End Plates

8. **ECS W-X6FS11H11**
   - Washer, Brass.
   - For Step Roller.
   - (30 Pcs. Per Pkg.)

9. **ECS W-X5BOS1H02**
    (Not Shown)
    - Screw For Tread Board
    - (50 Pcs. Per Pkg.)

**Step Assembly**

<table>
<thead>
<tr>
<th>ECS</th>
<th>W-5191D43G09</th>
<th>Step Assembly For 32&quot; Modular B With Yellow Demarcations (Not Shown)</th>
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<tbody>
<tr>
<td>ECS</td>
<td>W-5191D42G15</td>
<td>Step Assembly For 48&quot; Modular B With Yellow Demarcations (Shown)</td>
</tr>
</tbody>
</table>

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Please Call Toll-Free
1-800-621-0759
**32" Step Assembly**

1. ECS W-1727C53G03 (Shown)
   Step Section L.H. Black Finish
   Includes Shaft, Roller and Cap

2. ECS W-1727C53G08 (Not Shown)
   Step Section L.H. Unpainted
   Includes Shaft, Roller and Cap

3. ECS W-1727C53G04 (Shown)
   Step Section R.H. Black Finish
   Includes Shaft, Roller and Cap

4. ECS W-1727C53G09 (Not Shown)
   Step Section R.H. Unpainted
   Includes Shaft, Roller and Cap

5. ECS W-691B785G07
   Step Roller
   3" O.D. x 3/8" Wide
   Tapered Tire, 1 Bearing

6. ECS W-X6ZAS1H09
   Snap Ring To Hold Step Roller
   On Shaft (30 Pcs. Per Pkg.)

7. ECS W-X6FS1H11
   Washer, Brass For Step Roller
   (30 Pcs. Per Pkg.)

---

**48" Step Assembly**

1. ECS W-1727C53G03 (Shown)
   Step Section L.H. Black Finish
   Includes Shaft, Roller and Cap

2. ECS W-1727C53G08 (Not Shown)
   Step Section L.H. Unpainted
   Includes Shaft, Roller and Cap

3. ECS W-1727C53G05 (Shown)
   Center Section Black Finish
   Includes Shaft, Roller and Cap

4. ECS W-1727C53G10 (Not Shown)
   Center Section Unpainted
   Includes Shaft, Roller and Cap

5. ECS W-1727C53G04 (Shown)
   Step Section R.H. Black Finish
   Includes Shaft, Roller and Cap

6. ECS W-1727C53G09 (Not Shown)
   Step Section R.H. Unpainted
   Includes Shaft, Roller and Cap

7. ECS W-691B785G07
   Step Roller
   3" O.D. x 3/8" Wide
   Tapered Tire, 1 Bearing

8. ECS W-X6ZAS1H09
   Snap Ring To Hold Step Roller
   On Shaft (30 Pcs. Per Pkg.)

9. ECS W-X6FS1H11
   Washer, Brass For Step Roller
   (30 Pcs. Per Pkg.)
DRIVE ASSEMBLY: MODULAR HANDRAIL

Please Call Toll-Free
1-800-621-0759

**Tension Roller**
- **ECS W-196C272G01**
  - Tension Roller For Timing Belts
  - 4¾” O.D. x 1¾” Wide
  - 2 Sealed Bearings

**Shaft & Bearing Assembly**
- **ECS W-5199D18G05**
  - Heavy Duty Version
  - Supplied With Spacers, Snap Rings And Keys
  - 4 Required For 4 Wheel Drive
  - 6 Required For 6 Wheel Drive

**Pressure Roller Assembly**
- **ECS W-5199D28G01**
  - Pressure Roller Assembly For Modular Drive
  - 2 Are Required For 4 Wheel Drive
  - 3 Are Required For 6 Wheel Drive

**Roller Assembly**
- **ECS W-691B759G04**
  - For W-5199D28G01
  - 3” O.D. x 2¾” Wide Tire
  - 2 Sealed Bearings

**Timing Belts And Pulley**
- **ECS W-691B789H05**
  - Timing Belt For 4 Wheel Drive
  - Kevlar Reinforcement

- **ECS W-691B789H07**
  - Timing Belt For 6 Wheel Drive
  - Kevlar Reinforcement

**ECS W-5191D53G01**
- Pulley For Timing Belts
- 84 Teeth

---

**Pulley For Timing Belt**
- **ECS W-196C269G01**
  - Die Cast Hub W/Keyway
  - 5” O.D. x 1¾” Wide
  - 4 Are Required For 4 Wheel Drive
  - 6 Are Required For 6 Wheel Drive

**Handrail Drive Roller, Poly. Tire**
- **ECS W-196C271G01**
  - Aluminum Die Cast Hub W/Keyway
  - 5¾” O.D. x 1¾” Wide Tire
  - 4 Are Required For 4 Wheel Drive
  - 6 Are Required For 6 Wheel Drive

**Handrail Drive Roller With Knurled Poly. Tire For Improved Traction**
- **ECS W-196C271G01M**
  - Aluminum Die Cast Hub W/Keyway
  - 5¾” O.D. x 1¾” Wide Tire
  - 4 Are Required For 4 Wheel Drive
  - 6 Are Required For 6 Wheel Drive

---

**Handrail Drive Assembly**
- **ECS W-5193D54G03**
  - 4 Wheel (Not Shown)

- **ECS W-692B149G02**
  - 6 Wheel (Shown)
**MAIN DRIVE: MODULAR**

Polyurethane Drive Chain

**ECS W-2648C02G01**
Drive Chain, 1 Pair

**Brushes**

**ECS W-2637C34H14**
Brush, Oil Applicator For Polyurethane Chain (2 Per Pkg.)

**ECS W-196C126H07**
Shoe For Broken Chain Switch

---

**Sprockets & Stub Shaft**

1. **ECS W-5191D57H01**
   Drive Sprocket, Double Row

2. **ECS W-691B734G01**
   Idler Sprocket, Double Row Assembled With Bearings

3. **ECS W-1726C09H01**
   Stub Shaft, 9 1/4" O.D. 6 Mounting Holes Keyway

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**Bearings**

**ECS W-B22435HL**
Bearing For Fixed L.H. Pillow Block

**ECS W-CSEB22435H**
Bearing For Floating R.H. Pillow Block

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**Brake**

**ECS W-5206D68H01** (shown)
Brake, Ogura 90 Volts D.C. Can Replace Electroid 5213D49H01 (Please Supply Nameplate Data Prior To Ordering)

**ECS W-5206D68H02** (not shown)
Brake, Ogura 90 Volts D.C. Can Replace Electroid 5213D49H02 (Please Supply Nameplate Data Prior To Ordering)
1. ECS W-2633C64G01
Conversion Kit For 4 Wheel Drive Assembly
Each Kit Includes:
(2) W-866A704G01 Sprockets, Main Drive, 36 Teeth
(4) W-866A703G01 Sprockets, Idler, 15 Teeth
(8) W-866A702H01 Sprockets, Handrail Drive, 13 Teeth
(2) W-2633C64H04 Chain, Drive

Please Call Toll-Free
1-800-621-0759

2. ECS W-2633C64G02
Conversion Kit For 6 Wheel Drive Assembly
Each Kit Includes:
(2) W-866A704G01 Sprockets, Main Drive, 36 Teeth
(6) W-866A703G01 Sprockets, Idler, 15 Teeth
(12) W-866A702H01 Sprockets, Handrail Drive, 13 Teeth
(2) W-2633C64H05 Chain, Drive
STEP CHAIN/COMPONENTS L, M, N, NT

ECS W-103D750G01
Step Chain, 1 Pair
Assembled in lengths to accommodate 6 steps

ECS W-103D750G03
Step Chain, 1 Pair
Assembled in lengths to accommodate 1 step

Note:
An Escalator having 72 steps would require:
(12) W-103D750G01

One Having 73 Steps
Would Require:
(12) W-103D750G01 and
(1) W-103D750G03

ECS W-217B235H07
Roller, Chain Axle
5-1/4" O.D. x 7/8" Tire Face
2 Bearings

ECS #178
Ring for Chain Axle
2 required per axle

ECS W-X6F51H11
Washer, For Chain Roller
2 required per roller

Please Call Toll-Free
1-800-621-0759

ECS W-K5863-1
Bushing, Rubber for Chain Axle
2 required per axle

ECS #316
Tool, To Insert/Remove
ECS #178 Snap Ring

ECS W-K5597-2
Collar, For Chain Axle
2 required per axle
Rack Chain Components (refer to photo above)

1. ECS W-691B785G08
   Roller, Axle
   3" O.D. x 5/8" Tire, Tapered Face
   2 Bearings

2. ECS W-X6ZAS1H09
   Ring, Axle
   (30 Pcs. Per Pkg.)

3. ECS W-X6FS1H11
   Washer, Brass
   (30 Pcs. Per Pkg.)

4. ECS W-X6ZS6H82
   Ring, Split
   (30 Pcs. Per Pkg.)

5. ECS W-691B783H01
   Bushing, Rubber (2 Per Axle)

6. ECS W-866A348H01
   Collar (2 Per Axle)

7. ECS W-691B785G07
   Roller, Side Guide
   3" O.D. x 5/8" Tire, Tapered Face, 1 Bearing

8. ECS W-5191D44H03
   Axle, For 32" Modular

9. ECS W-5191D44H04
   Axle, For 48" Modular

10. ECS W-196C117H09
    Spacer

Please Call Toll-Free
1-800-621-0759

ECS #316
Tool To Insert/Remove W-X6ZAS1H09

Bushing Kits & Tools

ECS W-6929C24G01
Bushing Kit
Needed To Re bush Laminates
Having Worn Brass Bushings.
1/4" O.D., 2 Kits Per Step.

ECS W-6929C24G02
Bushing Kit
Needed To Re bush Laminates
Having Worn Brass Bushings.
1/4" O.D., 2 Kits Per Step.

ECS #415
Tool For Removing Worn Brass Bushings.
As It Presses Out The Worn Brass
Bushings, It Presses Into Position
The New Steel Bushings.
GUIDES: HANDRAIL

SWITCHES - SHOE, BUTTON

ECS W-5063A04H01
Switch, SPDT

ECS W-5063A04H02
Switch, DPDT

ECS W-5063A04H04
Switch, DPDT

ECS W-196C126H07
Shoe, Chain Switch

ECS W-694B930H01
Button, Plunger Stem

ECS W-630B226H05
Strip, Nylatron
Sold In 100 Foot Coil

ECS W-5060A33H01
Strip, Sold In 100' Coil

ECS W-865A032H01
Splice, Guide For Handrail
4" Long

ECS W-5060A88H01
Guide, Newell
Extruded Nylon
Sold In 5 Foot Lengths

ECS W-5060A88H02
Guide, Return And Take Up
Extruded Nylon
Sold In 24 Foot Lengths

ECS W-864A976H01
Guide, Newell
Extruded Nylon
Sold In 12 Foot Lengths

Please Call Toll-Free
1-800-621-0759

ECS CORPORATION

WESTINGHOUSE
A. ECS W-HR1CG
Handrail, Black Indoor, Cotton
Glider Ply. Usually Supplied Endless
Used On M, N, NT

B. ECS W-HR1PG
Handrail, Black Outdoor
Poly Glider Ply. Usually Supplied Endless
Used On M, N, NT

C. ECS W-HR2CG
Handrail, Black Indoor, Cotton
Glider Ply. Supplied Endless
Used On Modular Units

D. ECS W-K4854H02
Band, Traction For
Handrail Drive Sheave
1-1/4" Wide,
3/8" Thick,
96° Circumference

E. ECS W-HR2PG
Handrail, Black Outdoor
Poly Glider Ply. Supplied Endless
Used On Modular Units

F. ECS W-103291G03
Boot, Handrail Inlet for W-HR4

Cleaner And Polish

ECS #306
Cleaner, Handrail
1 Quart Container

ECS #307
Polish, Handrail
1 Quart Container
**Drive Chain**

- **ECS S-741330**
  - Chain, Handrail Drive
  - 104” Long

- **ECS S-741330HL**
  - Link, Half
  - (not shown)

- **ECS S-741330FL**
  - Link, Full
  - (not shown)

- **ECS S-SCS241547**
  - Step Chain, 1 Pair
  - Each Pair Accommodates 12 Steps

**Step Chain**

- **ECS S-749312**
  - Belt, Handrail Poly V
  - 2¼” Wide

**Handrail Drive**

- **ECS S-HR1PG**
  - Handrail, Used On SW, SWE, SWU, EWE
  - Specify Length

- **ECS S-HR2PG**
  - Handrail, Used On SDS And 2000 Series
  - Specify Length

- **ECS S-SCH394007**
  - Pulley, V Belt, W/O Shaft
  - 3⅛” O.D. x 2⅞” Wide

- **ECS S-SCH394014**
  - Pulley, V Belt, W/Shaft
  - (not shown)

**Yellow Aluminum**

- **ECS S-SMR898516YA**
  - Comb End, R.H.
  - 1 Tooth

- **ECS S-SMR898462YA**
  - Comb, 7⅞” Wide
  - 22 Teeth

- **ECS S-SMR898515YA**
  - Comb End, L.H.
  - 1 Tooth

- **ECS S-DIN799101**
  - Screws, Comb (25 Per Package)
What Makes ECS Rollers So Special?

We're committed to supplying you with the best rollers available. We source our rollers from industry-proven partners and stand by their quality. For rollers we produce in our facility, we control all phases of production, purchase the best polyurethane chemicals and use only the highest quality bonding agents. After carefully machining the tire, we finish the assembly by inserting quality made, dependable bearings. All at a competitive price!
Aluminum Die Cast

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Aluminum Die Cast - Yellow Finish

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<td>E</td>
<td>ECS M-046671YA</td>
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<td>23 1/2</td>
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ECS #293
Screws Phillips Head
100 Per Package

ECS M-60164
Tool, To Lift Up Access Cover

ECS M-32104
Tool, “T” Handle To Lift Up Access Plate
### Style "A"

1. **ECS M-P5985**  
   Roller, Step  
   3\(\frac{1}{4}\)e" x 1/4"  
   or  
   **ECS M-P12963**  
   Roller, Step  
   3\(\frac{1}{8}\)e" x 7/8"

2. **ECS M-B29103**  
   Tread, Left, Gray

3. **ECS M-B29102**  
   Tread, Center, Gray  
   (1 Needed For 3E Step)  
   (2 Needed For 4E Step)  
   (3 Needed For 5E Step)

4. **ECS M-B29104**  
   Tread, Right, Gray

5. **ECS M-B29105**  
   Riser, Gray

6. **ECS #294**  
   Screw, Treadboard

7. **ECS M-46662**  
   Nut, Kep For ECS 294

8. **ECS #17**  
   Ring, For Step Roller

*Arrow Indicates Location. The Part Itself Is Not Visible.*

---

### Style "B"

1. **ECS M-P12963**  
   Roller, Step  
   3\(\frac{1}{4}\)e" x 7/8"

2. **ECS M-67791**  
   Tread, Left, Gray

3. **ECS M-67790**  
   Tread, Center, Gray  
   (1 Needed For 3E Step)  
   (2 Needed For 4E Step)  
   (3 Needed For 5E Step)

4. **ECS M-67792**  
   Tread, Right, Gray

5. **ECS M-B29105**  
   Riser, Gray

6. **ECS M-29255**  
   Stud, Twist Off

7. **ECS M-29256**  
   Nut, Flanged  
   For M-29255

8. **ECS M-67373**  
   Washer, Cup  
   For M-29255

9. **ECS #17**  
   Ring, For Step Roller

*Arrow Indicates Location. The Part Itself Is Not Visible.*

---

**The step shown was the original design used on both standard and non standard (i.e. glass) balustrade escalators. The step body is even with the outside edges of the step treads and risers. The flange couplings on the step body were either M-P23371 or M-P27213. The step treads were mounted to the step body with ECS 294 Filister Head Screws. The risers were all the same. The step trail rollers were either M-P5985 or M-P12963. The Part Number For The 3E (24") Wide Step: ECS M-P7709 The Part Number For The 4E (32") Wide Step: ECS M-P8604 The Part Number For The 5E (40") Wide Step: ECS M-P7705**

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**The step shown is one of the replacements for the original style A step. The step body is even with the outside edges of the step treads and risers. There is a thru axle spanning the step's width. The ends are fine thread. To connect the steps with the step chain, use either M-P29864, M-P29865 or M-P32931 flange kits. The step treads are mounted to the step body with ECS M-29255 studs. The risers are identical. The step trail rollers are M-P12963.**

**The Part Number For The 24" Wide Step: ECS M-P34244-001**

**The Part Number For The 32" Wide Step: ECS M-P34245-001**

**The Part Number For The 40" Wide Step: ECS M-P34246-001**
The step shown is another possible replacement for the original style A step. The step body is recessed with the outside edges of the step treads and risers overhanging the frame. There is a thru axle spanning the step's width. The ends are fine thread. To connect the steps to the step chain, use either M-P29864, M-P29865 or M-P32931 flange kits. The step treads are mounted to the step body with ECS M-29255 studs. The risers on the outside have a cutout. The step trail roller is M-P23230.

The Part Number For The 24" Wide Step: ECS M-P34241-001
The Part Number For The 32" Wide Step: ECS M-P34242-001
The Part Number For The 40" Wide Step: ECS M-P34243-001

1. ECS M-P23230
   Roller, Step
   3" x 7/8"

2. ECS M-67791
   Tread, Left, Gray

---

### Treadmaster

One of the most visible areas in a building is the passenger escalator. To keep the escalator steps looking clean you need the ECS Treadmaster.

The Treadmaster automatically cleans and polishes the escalator's step tread in one operation.

Simply roll the Treadmaster in position; release the handle, lower the head assembly, secure the restraining arms, turn the unit on, then walk away.

As the escalator steps cycle through, the Treadmasters' powerful motor vacuums all the dirt, dust and grit out of the treads recesses. While it is cleaning, the Treadmasters' polishing pad is at work bringing back the original aluminum lustre to the tread.

The Treadmaster can clean and polish 24", 32", and 40" wide steps in about four hours. Future cleanings can take two hours or less depending upon how frequently the Treadmaster is used.

### Features:

- Durable, rotomolded, polyethylene construction.
- Non-marking rubber wheels
- Replaceable polishing pads
- Crevace tool for hard to reach areas
- Available in 3 different tread widths: the 24", 32" and 40" cleaning heads will accommodate all escalator models.
TREADS

ECS M-B29103

ECS M-B29102

ECS M-B29104

ECS M-67791

ECS M-67790
Tread, Center, Gray 15³/₄" x 8₁/₁₆" Wide Mounted To Step Body With M-29255, M-29256, & M-67373. Bosses Are Located On Underside.

ECS M-67792

Risers

ECS M-B29105
Riser, Gray

ECS M-859434
Riser, Left, Gray

ECS M-859433
Riser, Right, Gray

Hardware

ECS #294
Screw, Fillister Head For M-6095 (6,7,8) And M-82910 (2,3,4) (100 Per Pkg.)

ECS M-46662
Nut, Kep Used With ECS 294 (100 Per Pkg.)

ECS M-29255
Stud, Twist Off Head For M-6737 (0,1,2) And M-6779 (0,1,2) (100 Per Pkg.)

ECS M-67373
Washer, Cup Used With M-29255 (25 Per Pkg.)

ECS M-29256
Nut, Flanged Used With M-29255 (25 Per Pkg.)
ECS M-60957
Tread, Left Hand, Gray 15\(\frac{29}{32}\)" x 8\(\frac{1}{16}\)"

ECS M-60958
Tread, Right Hand, Gray 15\(\frac{29}{32}\)" x 8\(\frac{1}{16}\)"

ECS M-67371
Tread, Left Hand, Gray 15\(\frac{29}{32}\)" x 8\(\frac{1}{16}\)"

ECS M-67370
Tread, Center, Gray 15\(\frac{29}{32}\)" x 8\(\frac{1}{16}\)"

ECS M-67372
Tread, Right Hand, Gray 15\(\frac{29}{32}\)" x 8\(\frac{1}{16}\)"

**Handrails**

ECS M-HR1CG
Handrail, Usually Used On Glass Balustrades. Specify Length.

ECS M-HR2CG
Handrail, "V", Usually Used On Non Glass Balustrades. Specify Length.

ECS M-829325
Brush, Handrail

ECS M-60263
Guide, Handrail
Nylon Extrusion 13' Long
Used On Standard And Glass Balustrades
2\(\frac{3}{8}\)" Wide x 1\(\frac{1}{8}\)" High

**Speciality Tools**

ECS M-A35671H
Ring, Retaining
(25 Per Pkg.)

ECS #204
Tool, To Insert M-A35671H

ECS M-28974
Shim, Crescent Used For Side To Side Alignment
(25 Per Pkg.)

ECS #203
Tool, To Insert M-28974

ECS M-67854
Spacer, Step Chain
.780" O.D. x .595" I.D.
.137" Thick
(25 Per Pkg.)

ECS #316
Tool, To Insert/Remove ECS #17
**STEP CHAIN**

ECS M-35671 (Not Shown)
Step Chain, 1 Pair This Amount Will Accommodate 6 Steps. Produced By ECS, The Lengths Do Not Require Matching And Tagging.

ECS M-35671^ Step Chain, 1 Pair This Amount Will Accommodate 6 Steps. This is Non ECS And Each Length Is Matched And Tagged.

ECS M-A35671ML Master Link Assembly Includes M-A35671H Ring

ECS M-A35671H Ring, Retaining Used On Extended Pins

ECS M-35672 (Not Shown)
Step Chain, 1 Pair This Amount Will Accommodate 1 Step. Produced By ECS, The Lengths Do Not Require Matching And Tagging.

ECS M-35672^ Step Chain, 1 Pair This Amount Will Accommodate 1 Step. This Is Non ECS And Each Length Is Matched And Tagged.

**Heavy Duty Step Chain**

ECS M-36713 Step Chain, 1 Pair This Amount Will Accommodate 6 Steps.

ECS M-36714 Step Chain, 1 Pair This Amount Will Accommodate 1 Step.

ECS M-36714ML Master Link Assembly Includes M-A35671H Ring
ECS M-A42861
Step Chain, 1 Pair
This Amount Will Accommodate
1 Step. Each Pair Has 4 M-P12963
Rollers Inside The Links. Produced By ECS, The Lengths Do Not
Require Matching And Tagging.

ECS M-A42860
Step Chain, 1 Pair
This Amount Will Accommodate
6 Steps. Each Pair Has 24 M-P12963
Rollers Inside The Links. Produced By ECS, The Lengths Do Not
Require Matching And Tagging.

ECS M-A42860ML
Master Link Assembly
Includes M-A35671H Ring

Support Boards

ECS M-A32926
Board, Support
Used With M-3567 (1,2)

ECS M-36719
Board, Support
Used With M-3671 (3,4)
(Not Shown)

ECS M-59259
Board, Support
Used With M-3567 (1,2)

Chain Guides

ECS M-42851
Guide, Chain
16" Long x 3/4" High

ECS M-42430
Guide, Chain
9-7/8" Long x 3/4" High

Accessories

ECS #5918
Oil Sorbent Sheets 17" x 19"
1 Case (100 Sheets)

ECS M-A35671H
Ring, Retaining Used
On Extended Pins

ECS #204
Tool To Insert M-A35671H

ECS M-29247
Plug, Noise Dampener.
Inserts Into Sprocket On Bull Gear.
(50 Per Pkg.)
COMBSEGMENTS, TREADS

Aluminum Die Cast

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<th>Key</th>
<th>ECS Number</th>
<th>Dimensions</th>
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Yellow Aluminum

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ECS H-63201
Tread, Left And Interior
For Cleated Riser Type HC Steps
1 Outside Edge Has Lip
7 15/16" Wide, 4 Screw Holes

ECS H-63242
Tread, Right
For Cleated Riser Type HC Steps
Both Outside Edges Are Smooth
7 3/4" Wide, 4 Screw Holes

ECS H-73847
Bracket, Left Hand
For HC Cleated Riser Step
Includes Pin, Spring, Hardware And H-97444 Roller

ECS H-93031
Screws, Tread For
H-63201 And H-63242 (25 Pcs. Per Pkg.)

ECS H-73848
Bracket, Right Hand
For HC Cleated Riser Step
Includes Pin, Spring, Hardware And H-97444 Roller
ECS has the parts you need - no matter what brand of escalator you are working on.

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